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| **Referencia:** 1880 i 1877\_0\_1-  **Denominación:**  **1880- INTERIOR TAPA 50 ml. TARRO TINTER QUADRAT/RECTANGULAR**  **1877/0/1 TARRO CUADRADO 50cc T116** | **Fecha plano :**  **Cavidades:** 2 | **Material :**  **Color:** -- |

***INFORME***

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| **Motiu informe** :  **Molde ref 1880 INTERIOR TAPA 50 ml. TARRO TINTER QUADRAT/RECTANGULAR.**  Se ha corregido la inclinación y el espesor de los hilos de rosca después de ensayar con maquetas de prueba.  **Molde ref 1877/0/1 TARRO CUADRADO 50cc T116**  Se modifica entrada de rosca para evitar que deje restos de plástico.  Se modifica escalón base del tarro según instrucciones Joan Fíguls para evitar roturas y burbujas por falta de compactación a la pieza. |

***INFORME CALIDAD***

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| **Se nos entregan interior tapa ref.: 1880 y tarro ref.: 1877/0/1**  **INTERIOR TAPA REF.1880**  cid:image002.jpg@01D5F615.7B153070 cid:image006.jpg@01D5F615.7B153070  **TARRO REF.1877/0/1**  **cid:image008.png@01D5F614.81D582D0**   * El montatge va molt dur no treballa be la rosca, i si ho forcem per rosca es pela la rosca mes que abans. Us enviem mostres per que pogueu veure * A part, amb aquesta modificació, el disc que es va posar després de la queixa, 58X2 TRESYLENE ADH, ara va molt dur. He provat amb discs de 1.7 i 1.5 mm, i van molt fort.  |  |  |  |  |  | | --- | --- | --- | --- | --- | | **INTERIOR TAPA REF.1880** | **PLANO 20/02/2017** | **TAULA DE MIDES** | **1** | **2** | | Ø TOTAL | 70.40 | 70.50 |  |  | | ØINTERIOR | 60.39 | 60.10 |  |  | | Ø ROSCA | 57.74 | 57.30 |  |  | | ALÇADA TOTAL | 12.50 | 12.50 |  |  | | PROFUNDITAT | 10.50 | 10.30 |  |  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | | **TARRO REF.1877/0/1** | **PLANO** | **TAULA DE MIDES** | **1** | **2** | | ØEXTERIOR |  | 72.30 |  |  | | ØINTERIOR |  | 50.70 |  |  | | ØANCLATGE |  | 54.20 |  |  | | Ø ROSCA |  | 59.70 |  |  | | ALÇADA TOTAL |  | 44.20 |  |  | | ALÇADA COLL |  | 9.30 |  |  | | ALÇADA COS |  | 35.00 |  |  | | PROFUNDITAT |  | 37.20 |  |  |   En quan tinguem retocat aquest molde haurem de fer uns planols nous |

***INFORME REALIZADO***

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| **Calidad :** Neus Gibert  **Fecha : 11/03/2020** |